

James Walker	Title: FR44/70 Gasket Visual Inspection	Date: May 25, 2016 Reaffirmed 2022	Rev: 1	Page: Page 1 of 3	Document No: SIP02 Approved by: Quality Team
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General Overview

This document should be referred to as a guide during inspection of FR44/70 Gasket, the guide should be used along with the DJ and Drawing. The below photographs show a general view of the Gasket and shows the main features.

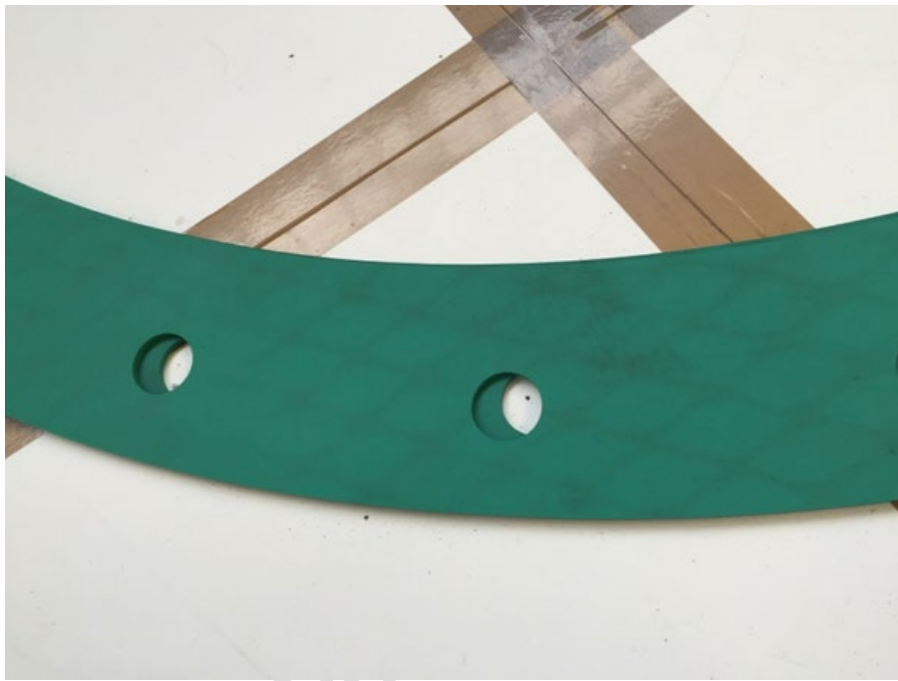


Figure 1 NOK - Foil must be placed on oven shelf prior to loading



Figure 2 OK for discolouration and flow marks

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Figure 3 OK for Post Bake discolouration

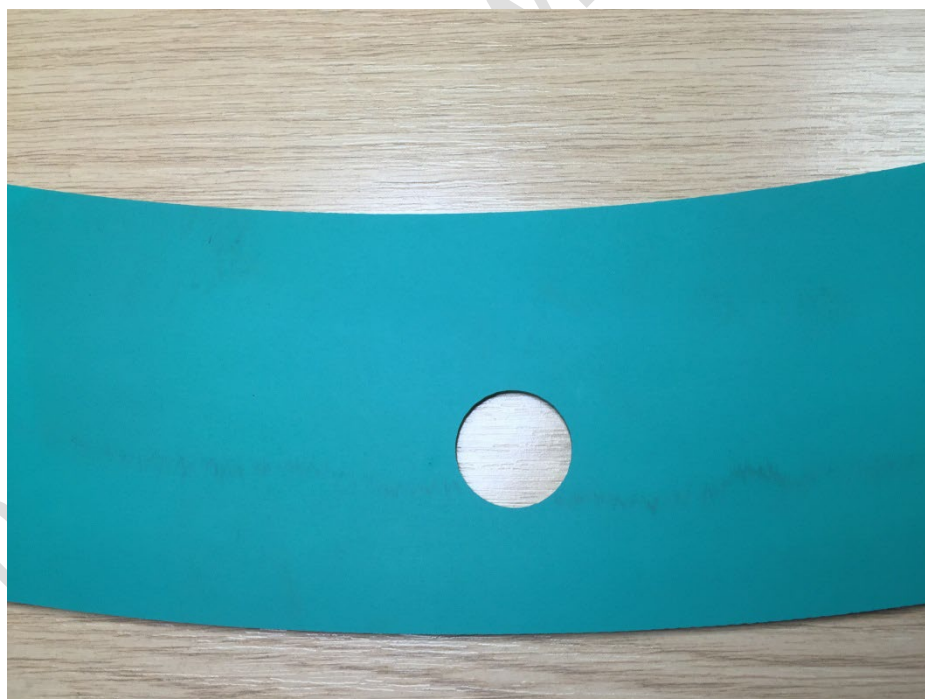


Figure 4 OK for Flow Lines

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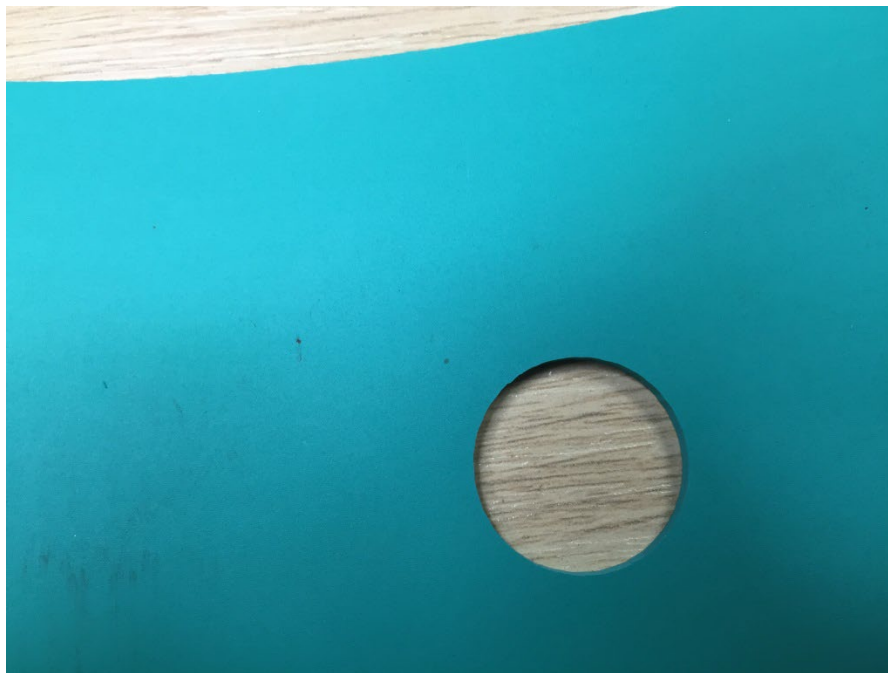


Figure 5 OK for Airborne Particulates



Figure 6 OK for Hole Stop/Start Point of Cutting Machine

NOTE: No Splits, inclusions or blisters are permitted regardless of size.