James Walker	Version No.	JWUK Deviation Permit	Owner	Effective Date
Doc Ref: QAF-062	2.1		J Taylor	09/05/2025

Deviation Permit Number

JWUK-PN-000808

Customer Name	Customer Contact	RFQ/PO No.	JUK Quote/ Order No.	JW Part No.	Customer Part No.	Qty
PARKER HANNIFIN LTD	Stephen Smith	64979348	8193243	CMMECS32945 92	C390 2289963- 18	1
Customer Drawing Number and Revision		Custome	er Specification(s) a	nd Revision	Date	
X-255905-18 REV 01 and X-009633-45 REV 02		IP_DPC14700_1 REV 03 and IP_S000803_1 REV 04			17/06/2025	

JW Product Description

METAL END CAP SEAL FR25/90 & STAINLESS STEEL MS-002145 REV. 02 & MS-003118-01 REV. 01 (+IP_S0000297_01 REV. 5) (CAMERON) (PARKER HANNIFIN) ENDLESS ID 305.32MM OD 338.03MM DP 19.05MM DRAWING NO. JWC-FP-206181 REV. E

Reason For Deviation

We are not meeting specifications IP_DPC14700_1 REV 03 and IP_S0000803_1 REV 04.

IP_DPC14700_1 REV 03 and IP_S0000803_1 are written for parts requiring welding.

Specifications IP_DPC14700_1 REV 03 and IP_S0000803_1 REV 04 (called out for component 605897-45) are not applicable for this item and parts are not supplied to these specifications.

Acceptance of the documentation we are providing with the goods is also required. For the document requirements stated on the PO, we offer;

100% visual & dimensional report to level ii 1.5 AQL sampling for drawing x-009633-45 rev 02

3.1 certification to meet requirements of specification MS-003118-01 rev 01

Part hardness testing will only be provided for part 2289963-03-01(blank part) inline with specification IP_S0000297_01 rev 05 and MS-002145 rev. 02.

Responsible Person and Role (JW)	Joanna Wright - Complaints Handler
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JW Standard Provisions					
1	This deviation will become permanent for all future orders. It is not exclusive to just the purchase order or quote outlined on this permit, unless otherwise stated.				
2	This deviation will be captured in our customer notes and a copy of the deviation will not be supplied with shipped goods as standard, although it may be referenced in the James Walker part description.				

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Customer To Complete This Section				
Comments				
We have reviewed the document and have came to the decision of accepting the change to spec.				
Customer Acceptance - Y/N	YES	Responsible Person and Role	Carson Gray, Buyer	
Date	04/08/2025	Signature	Carson Gray	